Assembly, installation and maintenance manual

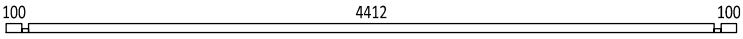
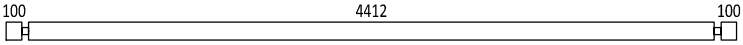
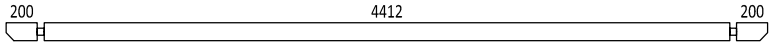
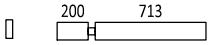
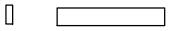
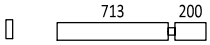
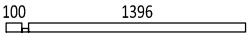
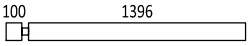
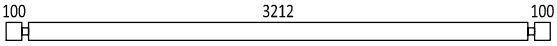
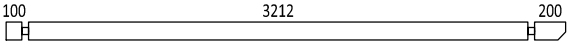
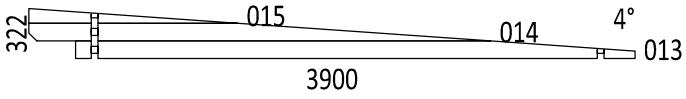
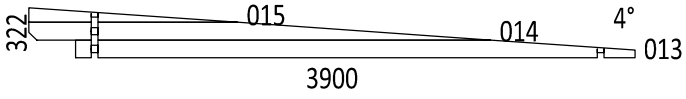
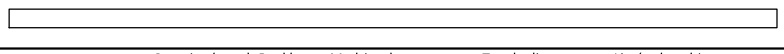
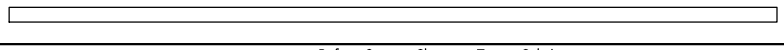
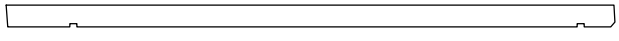
Montage-, Aufbau- und Wartungsanleitung ● Assemblage, manuel de montage et d'entretien ● Montaje, instalación y mantenimiento ● Manuale di montaggio, installazione e manutenzione ● Monterings- og vedlikeholdsmanual ● Monterings-, installations- och underhållsmanual ● Kokoamis-, asennus- ja huolto-ohje ● Vejledning for montering og vedligehold ● Handleiding voor montage, installatie en onderhoud ● Manual de montagem, instalação e manutenção ● Návod k montáži, instalaci a údržbě ● Instrukcja montażu, instalacji i konserwacji ● Surinkimo, montavimo ir priežiūros vadovas ● Montāžas, uzstādīšanas un apkopes rokasgrāmata ● Руководство по сборке и обслуживанию ● Montaaži-, paigaldus- ja säilitamise juhend

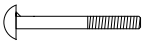
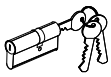


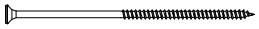
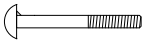
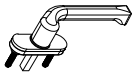
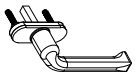
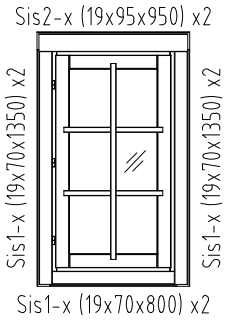
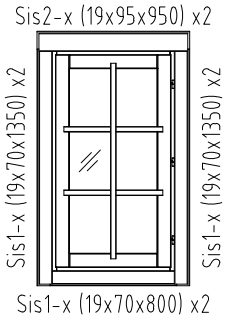
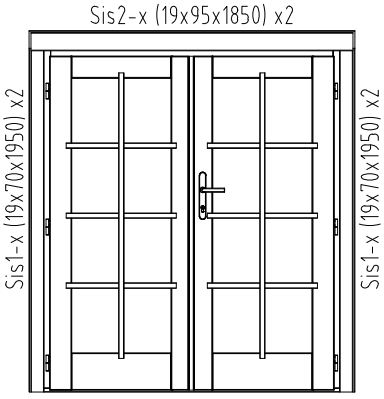
Cabin **FR44-4735-2**

Factory inspection by ● Werkskontrolle durch ● Contrôle à partir de l'usine par ● Inspector de fábrica ● Collaudato da ● Fabrikkkontroll utført av ● Fabriksbesiktigat av ● Tehtaan tarkastaja ● Fabriks Kontrol udført af ● Fabriekscontrole door ● Inspeção de fábrica, por: ● Zkontrolováno ve výrobním závodě ● Kontrola fabryczna do ● Apžiūrą gamykloje atliko ● Rūpnīcas pārbaudi veicis ● Заводской контроль ● Tehase kontroll teostatud:	**Date** ● Datum ● Date ● Fecha ● Data ● Dato ● Datum ● Päiväys ● Dato ● Datum ● Data ● Datum ● Data ● Datums ● Data ● Дата ● Kuupäev: **Pack number** ● Pack Nr. ● Packet n° ● Bulto Nº ● Pacco N. ● Serienr ● Produktionsnummer ● Pakettinro ● Pakke nr. ● Pak nr. ● Número de embalagem ● Číslo balení ● Numer opakowania ● Pakuotės numeris ● Iepakojuma numurs ● Упаковочный номер ● Pakinumber:

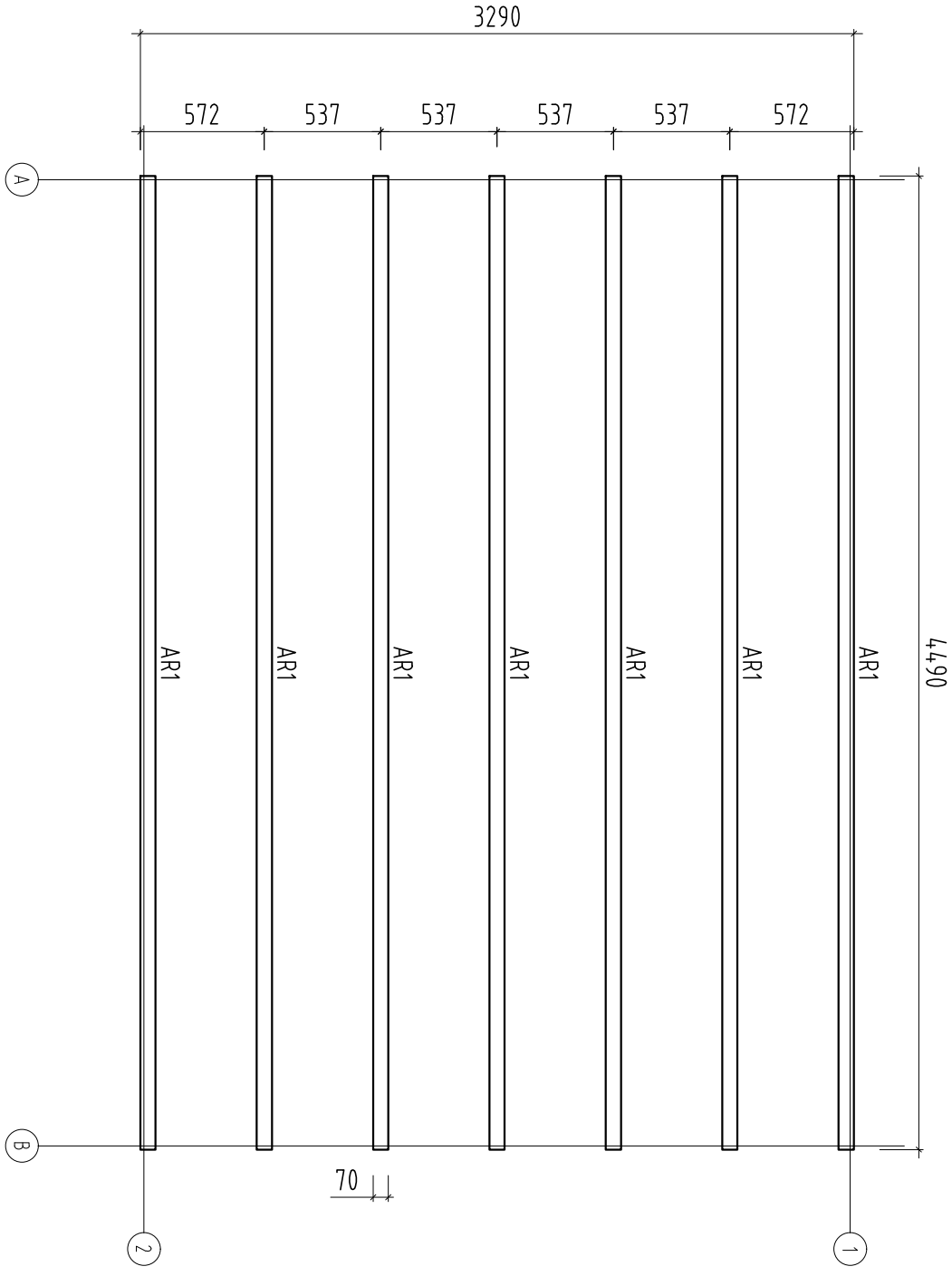
Palmako AS | Näituse 25 | 50409 Tartu | Estonia | Tel: +372 7 355 530 | contact@palmako.ee | www.palmako.ee

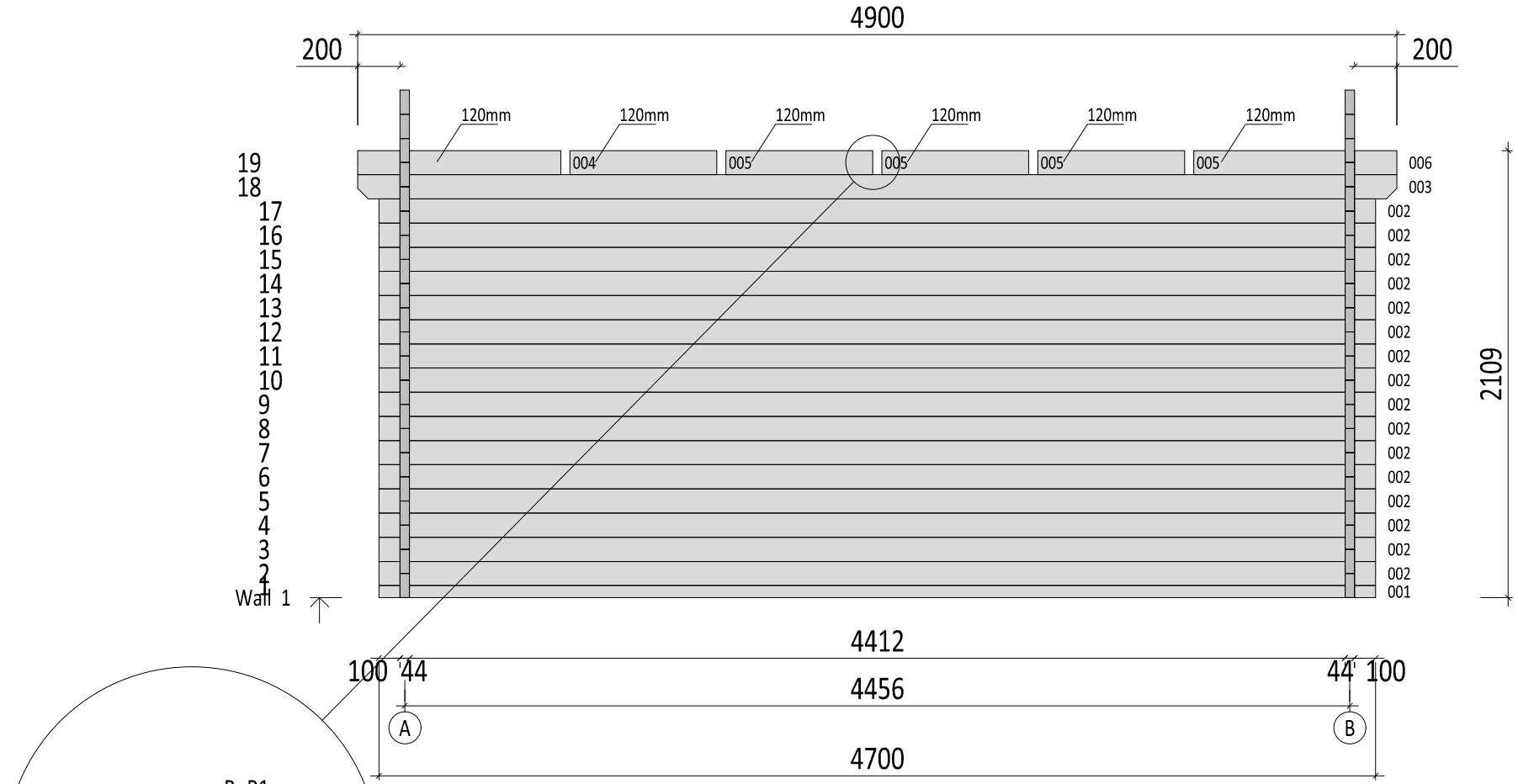
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICATIÓN "FR44-4735-2"	Pcs	Profile (mm)	Length (mm)
001		1	44x57	4700
002		18	44x114	4700
003		2	44x114	4900
004		2	44x120	957
005		8	44x120	691
006		2	44x120	957
007		2	44x57	1540
008		10	44x114	1540
009		22	44x114	530
010		22	44x114	305
011		34	44x114	3500
012		2	44x114	3600
WA-1		1		
WB-1		1		
AR1	Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación 	7	70x45	4490
CoB1	Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta 	1	19x120	4940
CoB2	Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta 	2	19x95	4940
RoR1	Rafter- Sparre- Chevron- Trave- Cabrio 	5	44x140	3917
RoR2	Rafter- Sparre- Chevron- Trave- Cabrio 	4	44x140	200
FB2-1	Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo 	50	89x19	3205
RB2-1	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado 	44	89x19	3920
RB2-2	Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado 	44	89x19	980
FaB6-1	Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia 	4	19x95	4020

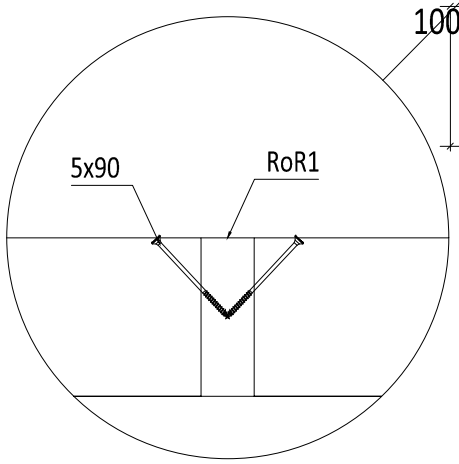
Pos	SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICATIÓN "FR44-4735-2"	Pcs	Profile (mm)	Length (mm)
FlB2-1	Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo 	7	19x19	2244
RE2-1	Roof edge reinforcement- Dachrandleiste- Baguette en bordure du toit- Rinforzo bordo tetto- Refuerzo borde tejado 	2	32x40	3210
Sis1-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 	4	19x70	800
Sis1-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 	8	19x70	1350
Sis1-3	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 	4	19x70	1950
Sis2-1	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 	4	19x95	950
Sis2-2	Side slat- Randleiste- Baguette en bordure- Listón de borde- Listello bordo 	2	19x95	1850
Sla10-1	Slat- Leiste- Baguette- Listello- Listón	1	19x45	1620
StB1-1	Storm brace- Sturmleiste- Protection contre le vent- Antivento- Protector contra tormentas	2	25x45	2050
StB1-2	Storm brace- Sturmleiste- Protection contre le vent- Antivento- Protector contra tormentas	2	25x45	2250
WG1-1	Water gutter- Wasserleiste- Rejet d'eau- Protección de lluvia- Protezione dalla pioggia 	2	19x33	950
WG1-2	Water gutter- Wasserleiste- Rejet d'eau- Protección de lluvia- Protezione dalla pioggia 	1	19x33	1850
Fim	-Fixing kit- Befestigungsset- Moyens de fixation- Materiale di fissaggio- Kit de fijación 	1	USE	
QPOYP 8x80Zn	Bolt -Schloss-schraube -Boulon- Bullone- Perno- M8x80mm PUPO 	8	StB1-x	
QULSI30x40-1	Cylinder- Zylinderschloss- Serrure a mortaiser- Serratura a cilindro- Bombin- 30.40-1 	1	TU44-116P	
QLIU35x92Hb	Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QLIU35x92Hb 	1	TU44-116P	
QNA1_4x40Me	Nail- Nagel- Clou- Chiodo- Clavo- 1.4x40mm	40	FlB2-1	
QNA2_2x50Zn	Nail- Nagel- Clou- Chiodo- Clavo- 2.5x50mm	380	FB2-1	
QNA3x70Zn	Nail- Nagel- Clou- Chiodo- Clavo- 3x70mm	450	RB2-1	
QMUKK8Zn	Nut- Schraubenmutter- Écrou- Dado- Tuerca- M8mm 	8		
QKRPP3_5x40Zn	Screw- Schraube- Vis- Vite- Tornillo- 3.5x40mm	20	WG1-1; WG1-2	
QKRPP3x20Zn	Screw- Schraube- Vis- Vite- Tornillo- 3x20mm 	28	TU44-116P; A44-113	
QKRPP4_5x50Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm	250	CoBx; FaBx; RE2-1;... TU44-116P; Sisx-x	
QKRPP4_5x70Zn	Screw- Schraube- Vis- Vite- Tornillo- 4.5x70mm 	24	001; 004; 006; 007 TU44-116P	
QKRPP5x90Zn	Screw- Schraube- Vis- Vite- Tornillo- 5x90mm 	20	005; 004	

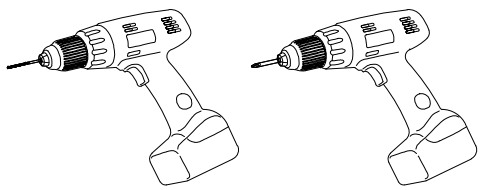
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QKRPP6 x120Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x120mm 	8	RoR2+Wall	
QKRPP 6x160 ZnTX-1	Screw- Schraube- Vis- Vite- Tornillo- 6x160mm TX-1 	6	TU44-116P	
QKRPP6 x180Zn	Screw- Schraube- Vis- Vite- Tornillo- 6x180mm 	10	RoR1+Wall	
QSE8 x22Zn	Washer- Dichtscheibe- Joint- Rondella- Arandela- 8x22mm 	8		
QLIA7x 30Hb-P	Window fittings- Fenstergriff- Poigne de la fenétre- Maniglia finestra- Manilla- QLIA7x30Hb-P 	1	A44-113P	
QLIA7x 30Hb-V	Window fittings- Fenstergriff- Poigne de la fenétre- Maniglia finestra- Manilla- QLIA7x30Hb-V 	1	A44-113V	
A44-113P	Window - Fenster - Fenetre - Finestra-Ventana 700x1210   536x1046mm	1		
A44-113V	Window - Fenster - Fenetre - Finestra-Ventana 700x1210   536x1046mm	1		
TU44 -116P	Door - Tür - Porte - Porta-Puerta 1610x1822   1446x1720mm	1		

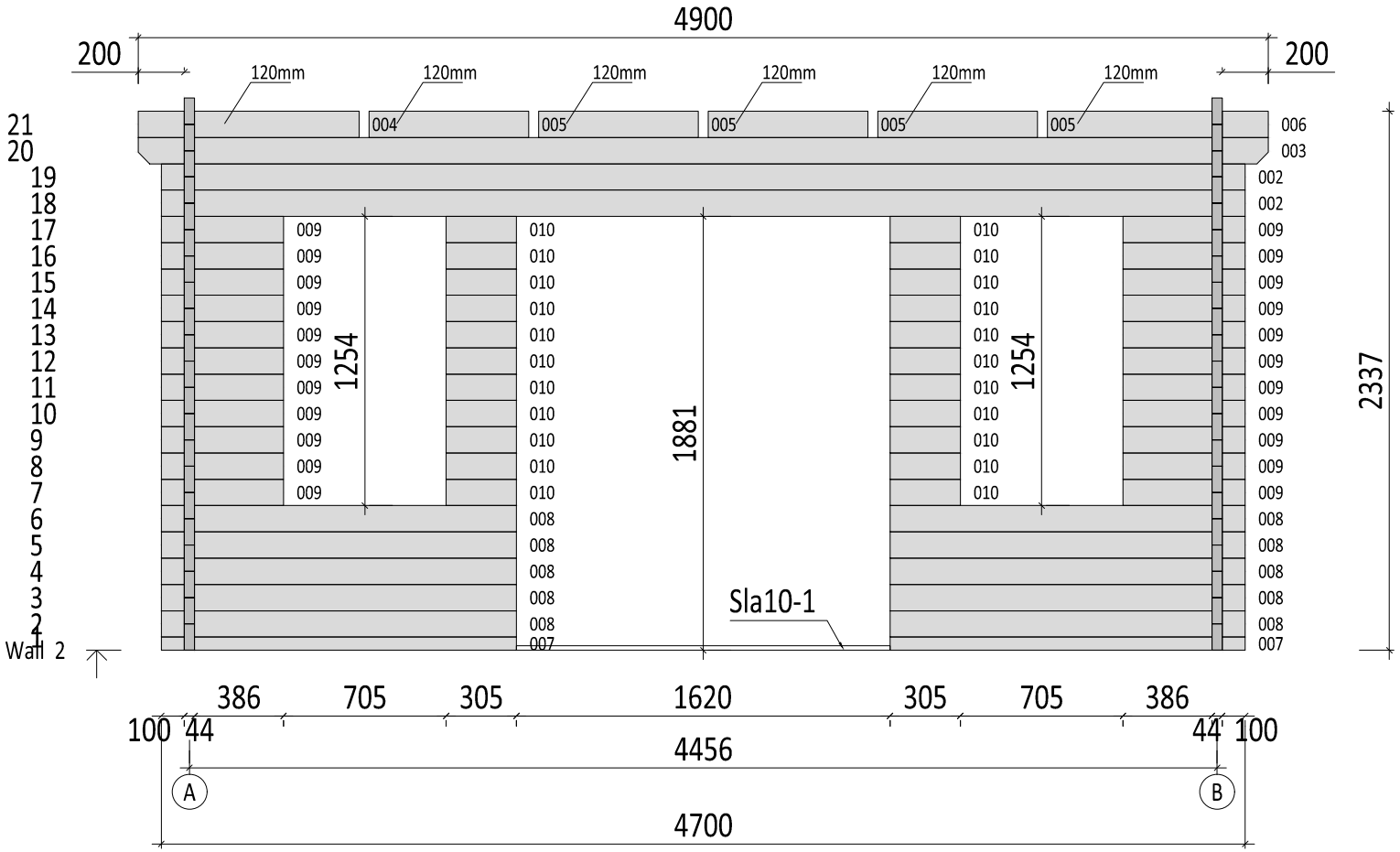
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4900
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A
B
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70x121
161x182.2
70x121
14.17m2

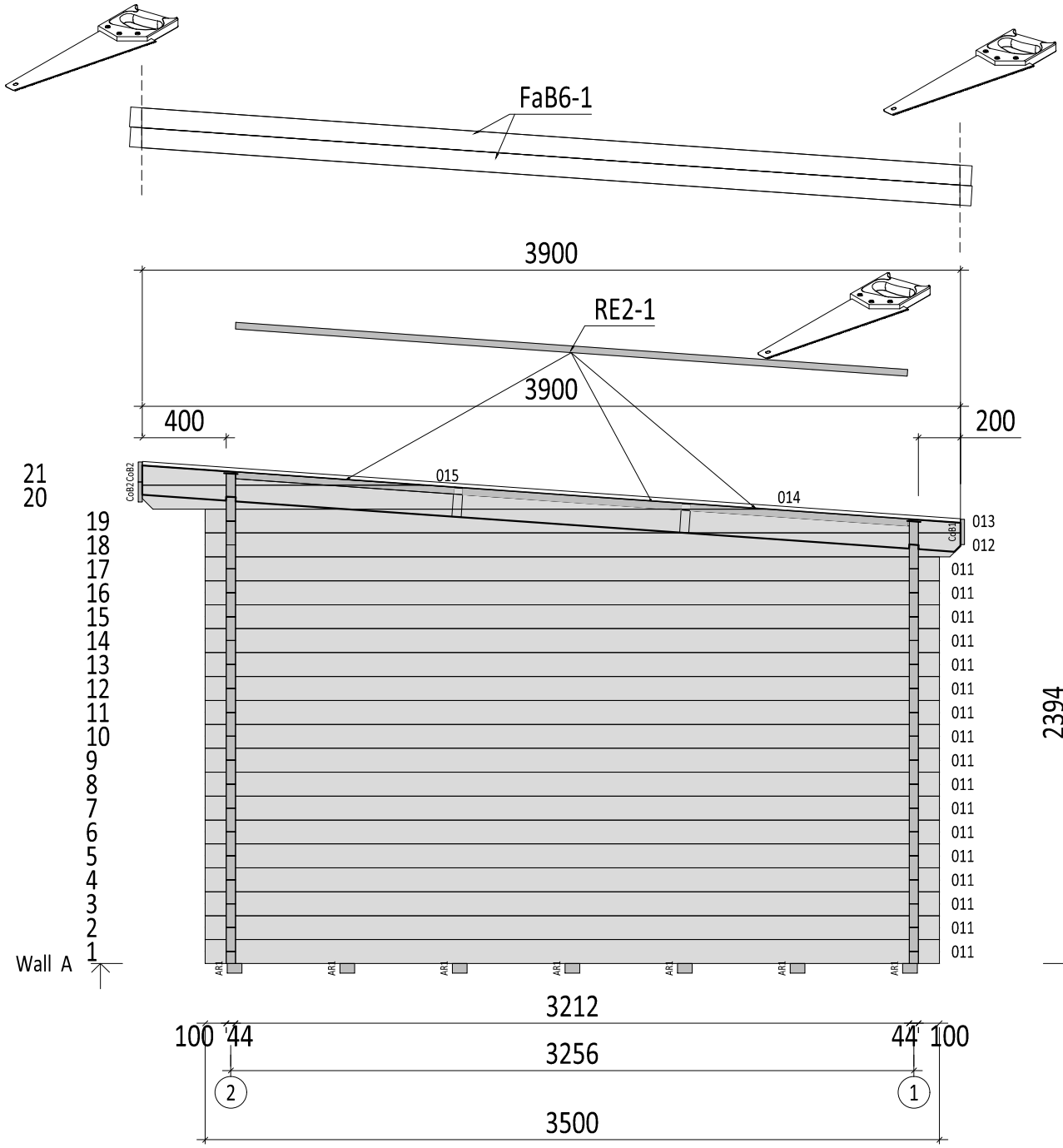

3290
572
537
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AR1
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70

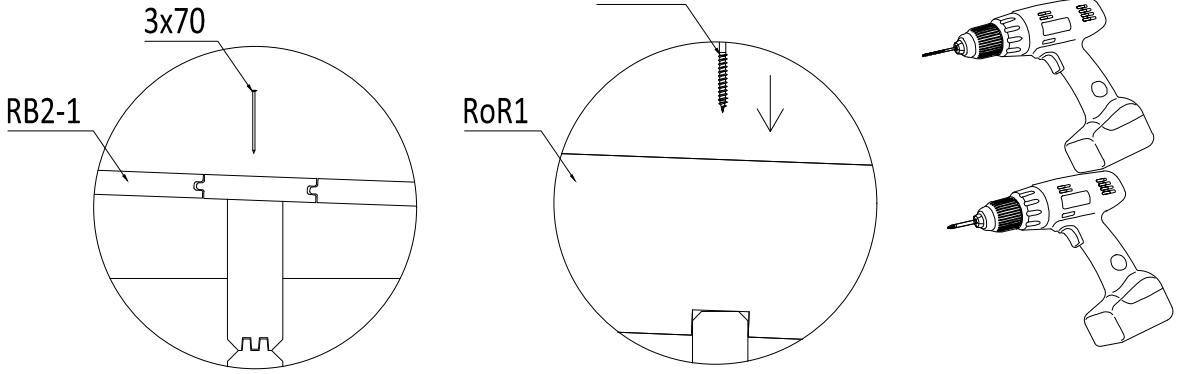

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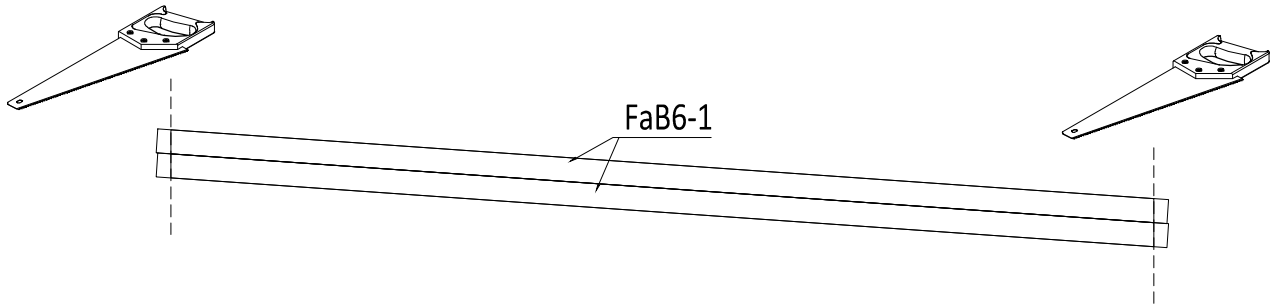

5x90
RoR1

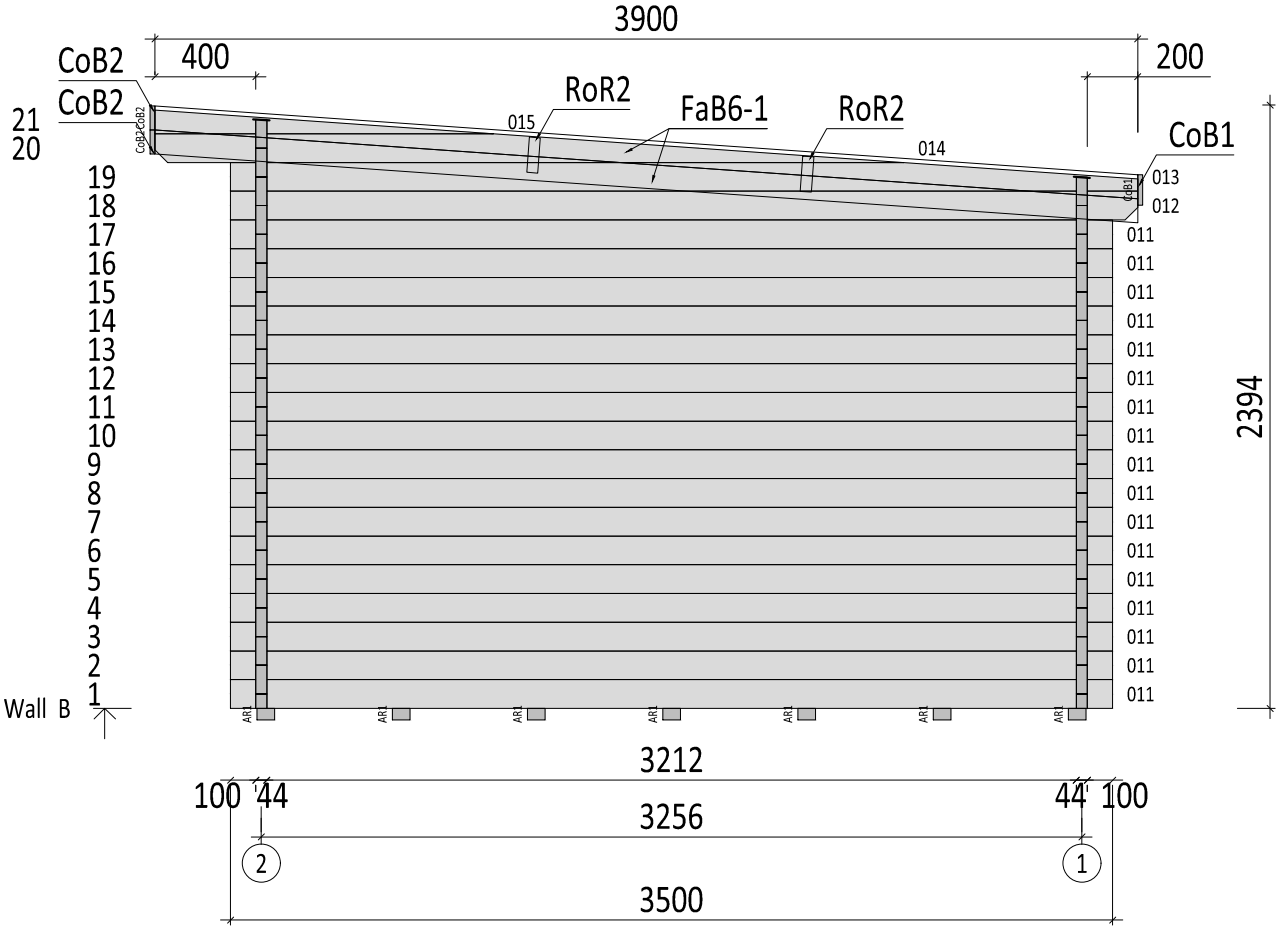


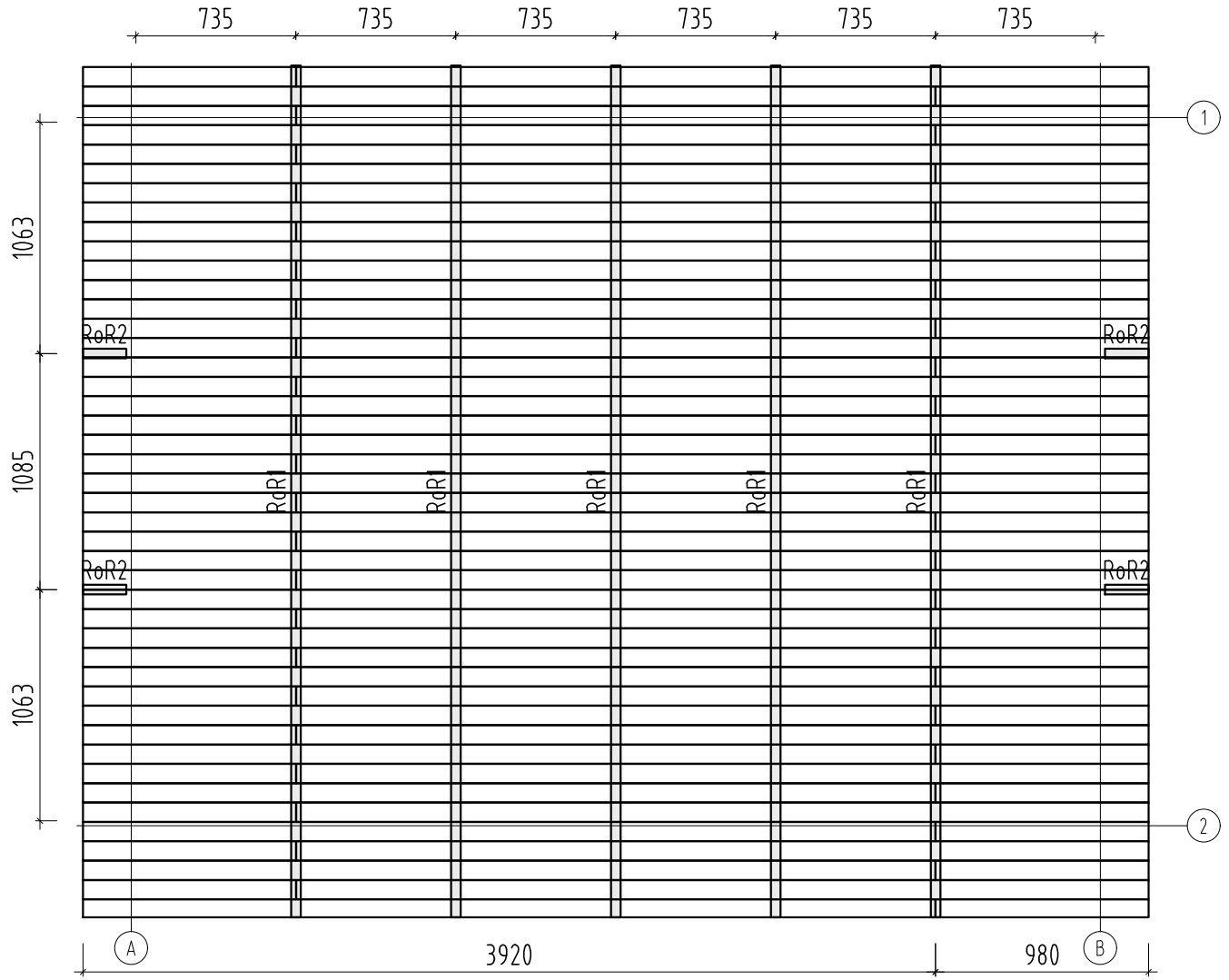

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010
008
007
1254
1881
1254
2337
Sla10-1
Wall 2
386
705
305
1620
305
705
386
100
44
44
100
4456
4700
A
B


FaB6-1
3900
RE2-1
3900
400
200
015
014
013
012
011
2394
21
20
19
18
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11
10
9
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7
6
5
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3
2
1
Wall A
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3x70
RB2-1
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RoR1


FaB6-1

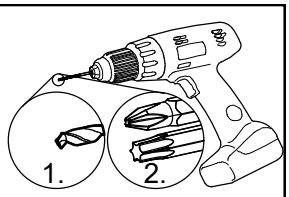

3900
400
200
CoB2
CoB2
RoR2
FaB6-1
RoR2
CoB1
015
014
013
012
011
21
20
19
18
17
16
15
14
13
12
11
10
9
8
7
6
5
4
3
2
1
Wall B
2394
3212
100
44
3256
44
100
2
1
3500

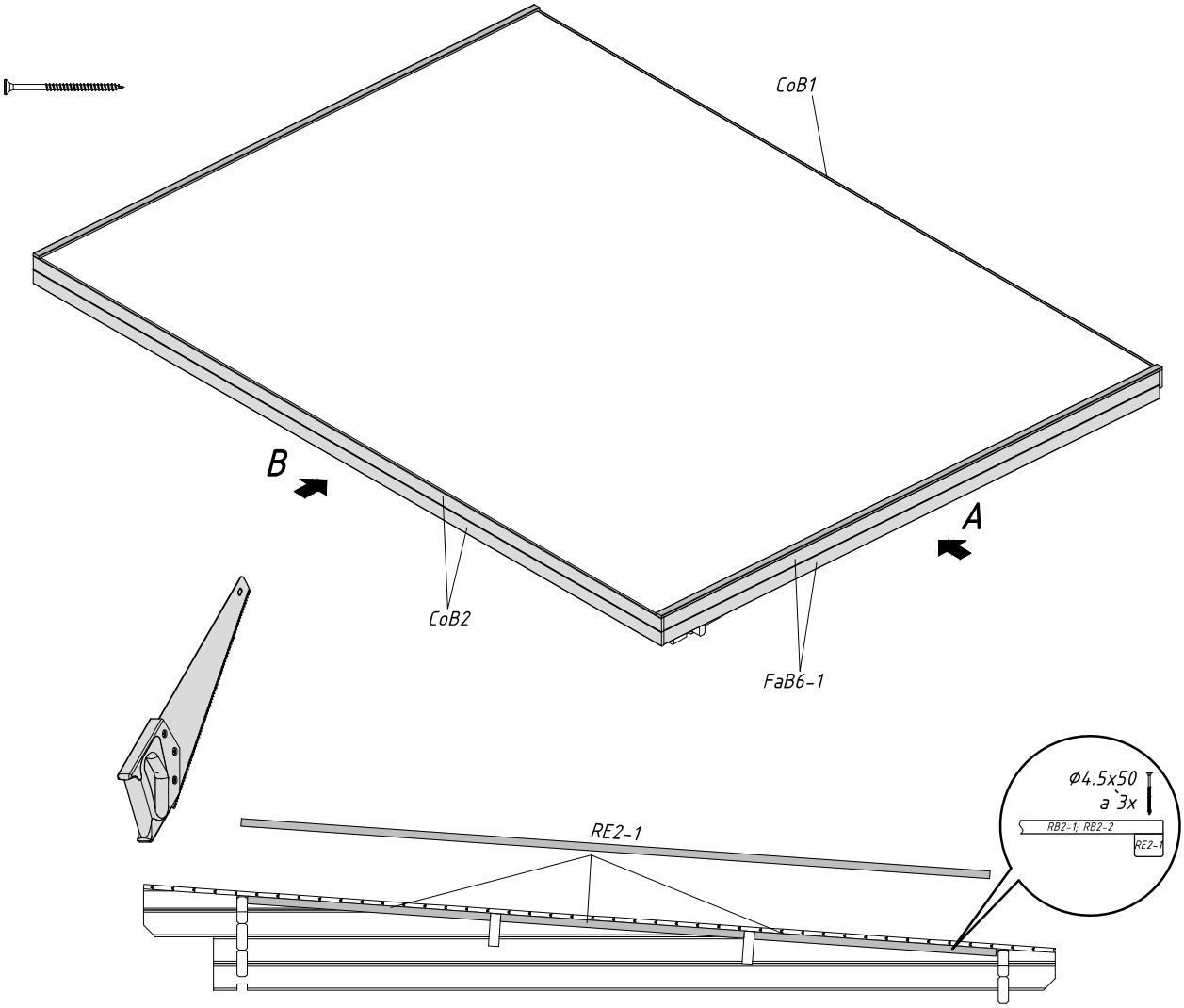


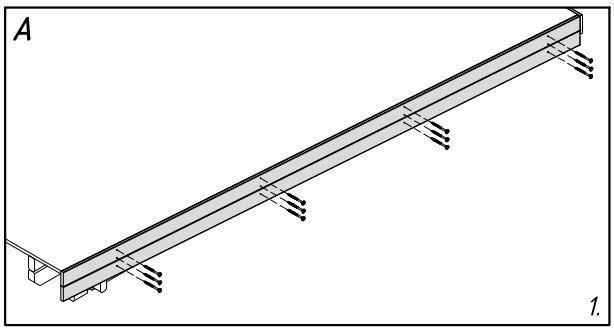
Rafter- Sparre- Chevron- Trave- Cabrio

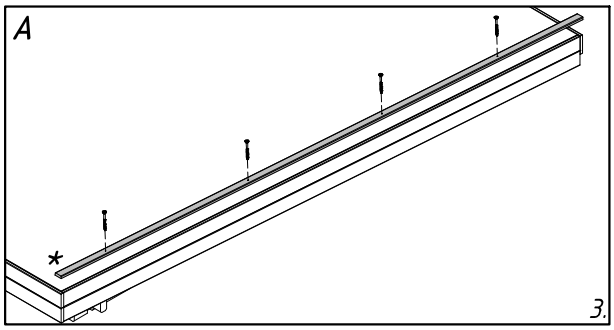
Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado

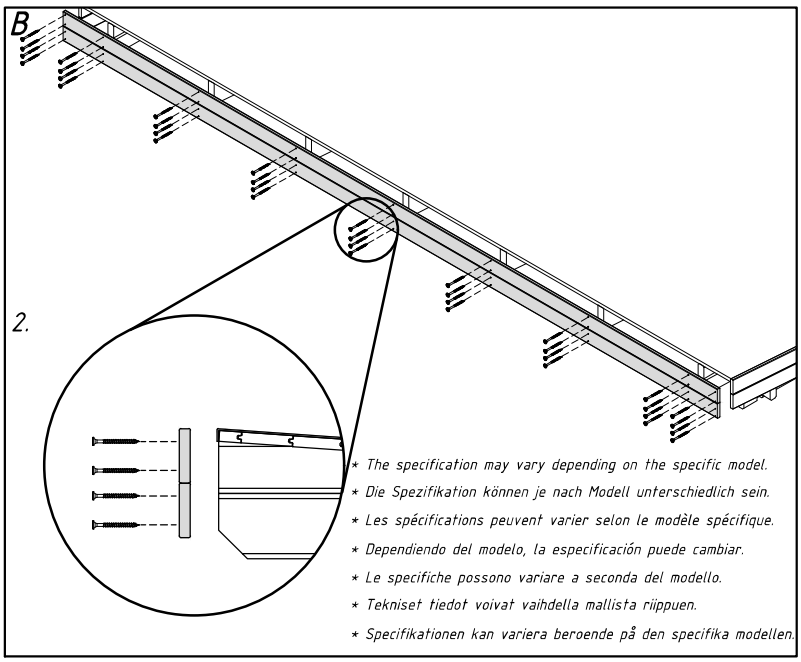
ø4.5x50 x120

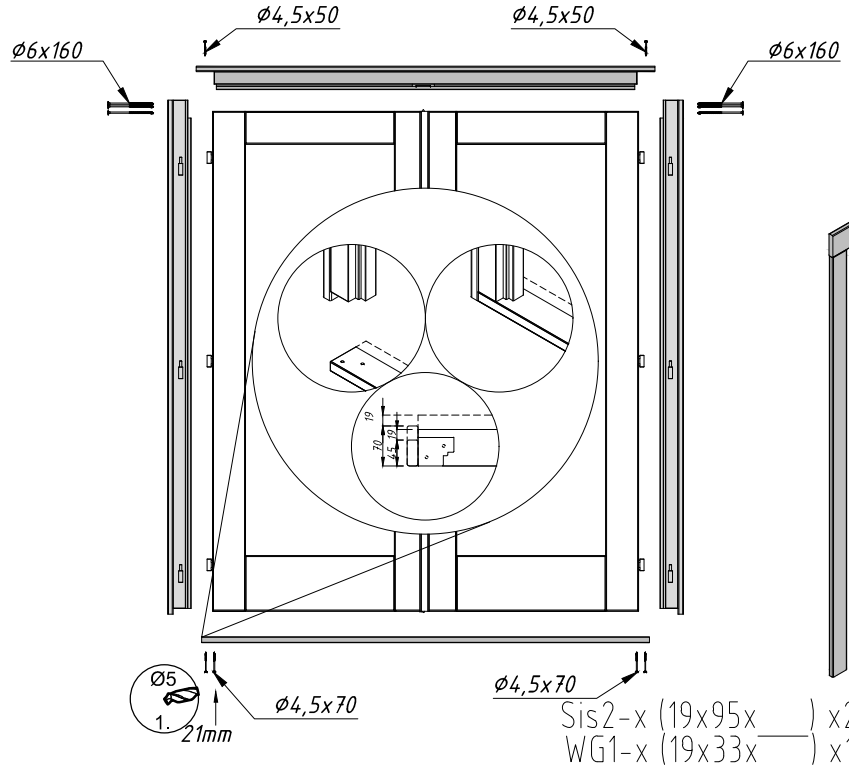

1.
2.

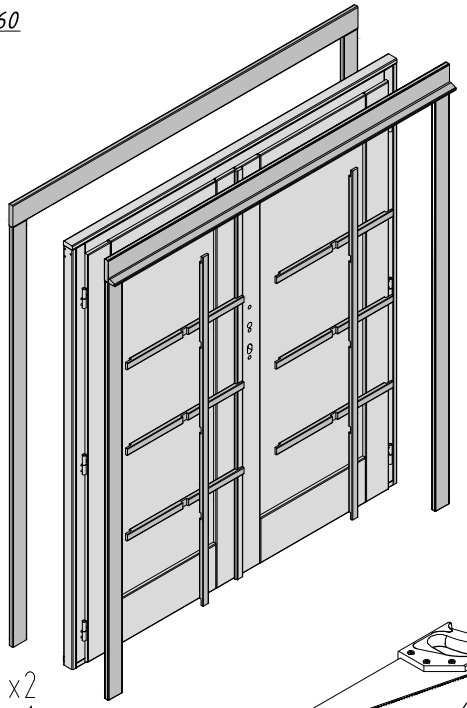

CoB1
B
A
CoB2
FaB6-1
RE2-1
ø4.5x50
a`3x
RB2-1; RB2-2
RE2-1

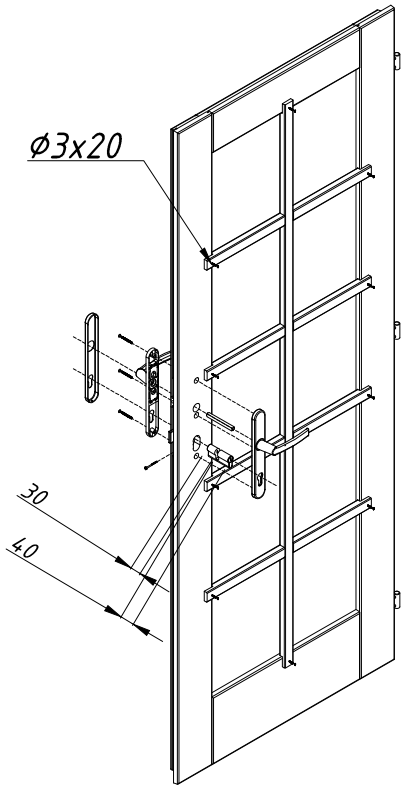

A
1.

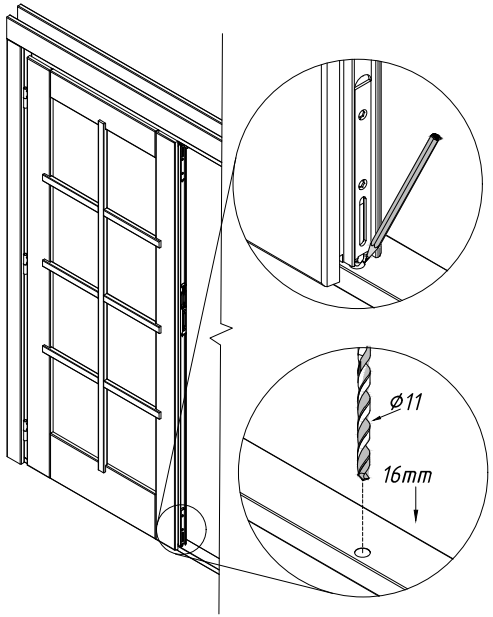

A
*
3.


B
2.
* The specification may vary depending on the specific model.
* Die Spezifikation können je nach Modell unterschiedlich sein.
* Les spécifications peuvent varier selon le modèle spécifique.
* Dependiendo del modelo, la especificación puede cambiar.
* Le specifiche possono variare a seconda del modello.
* Tekniset tiedot voivat vaihdella mallista riippuen.
* Specifikationen kan variera beroende på den specifika modellen.

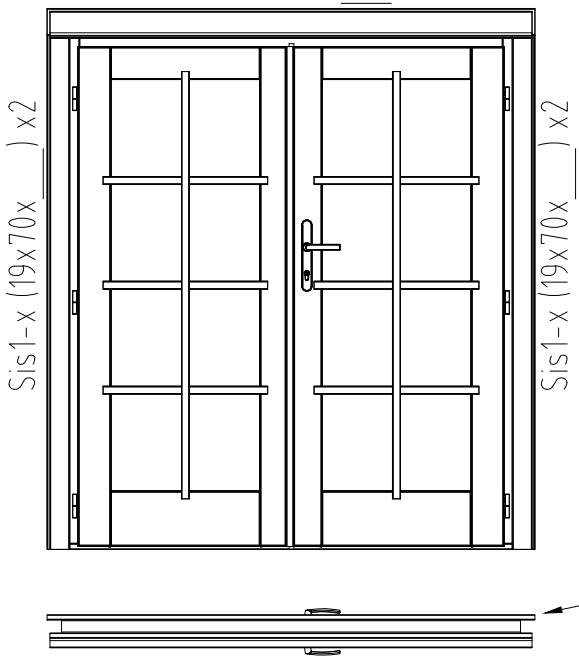


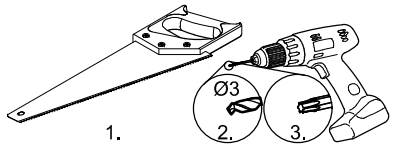


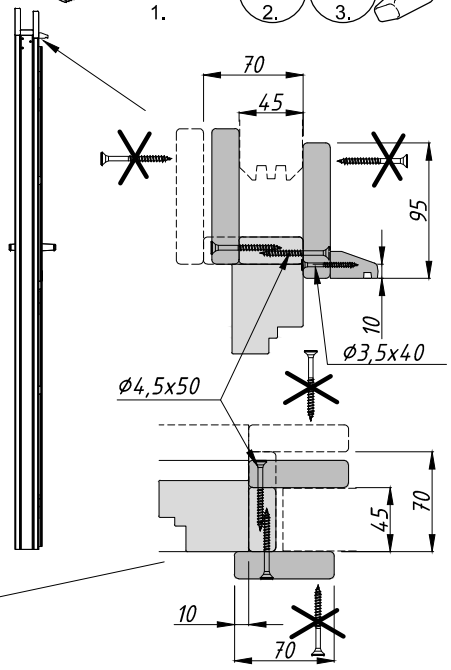


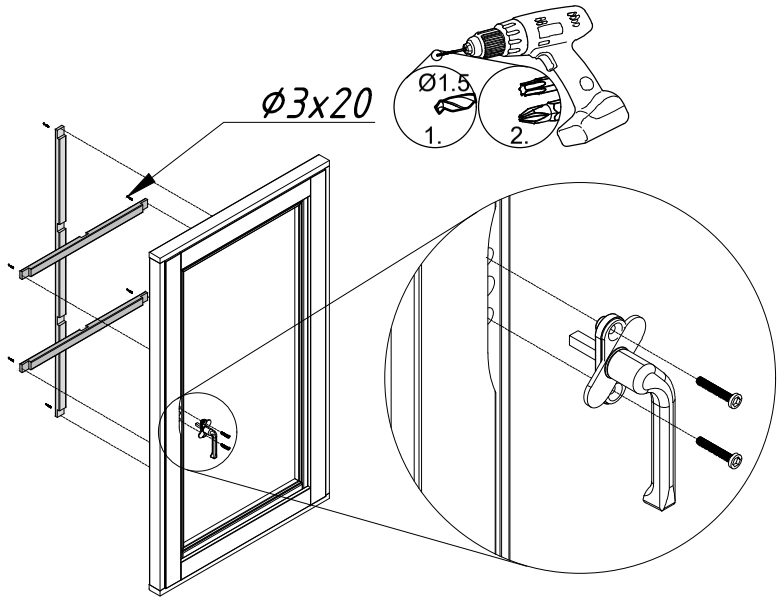


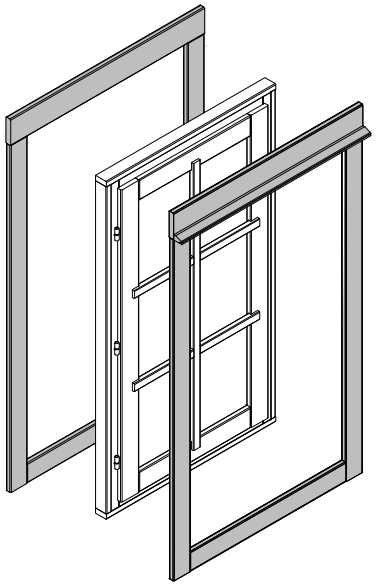
Sis2-x (19x95x___) x2
WG1-x (19x33x___) x1

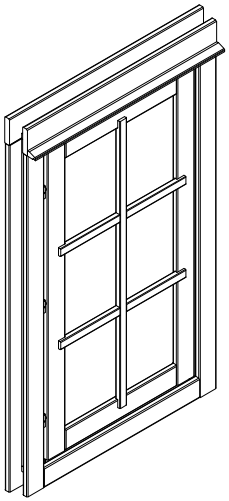


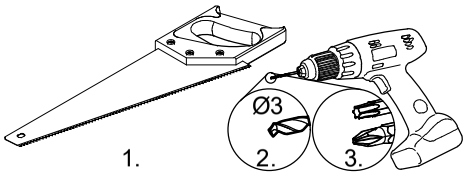


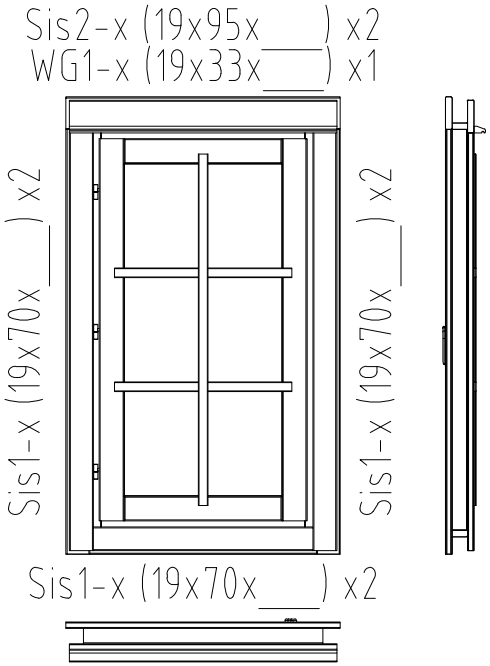


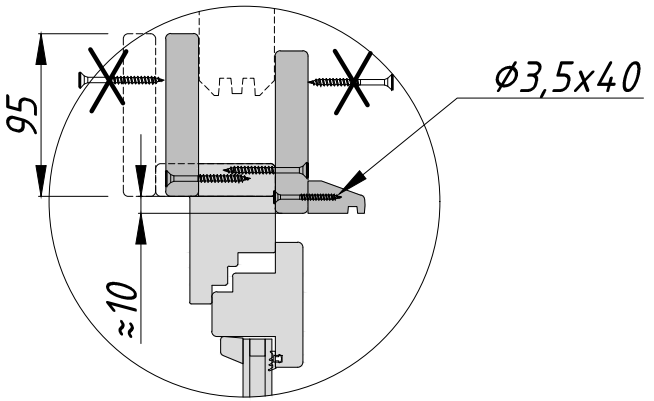

ø3x20
Ø1.5
1.
2.

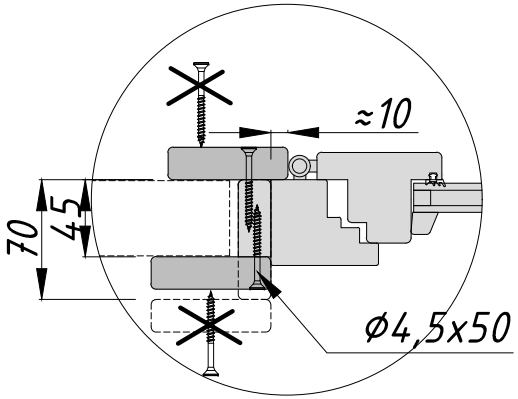


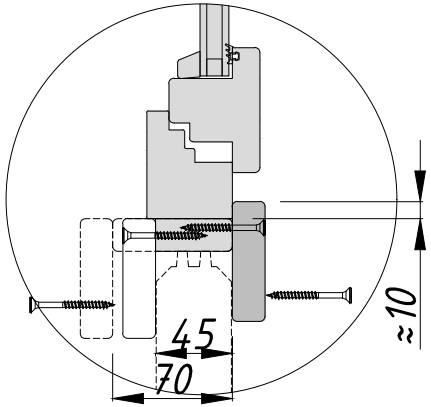


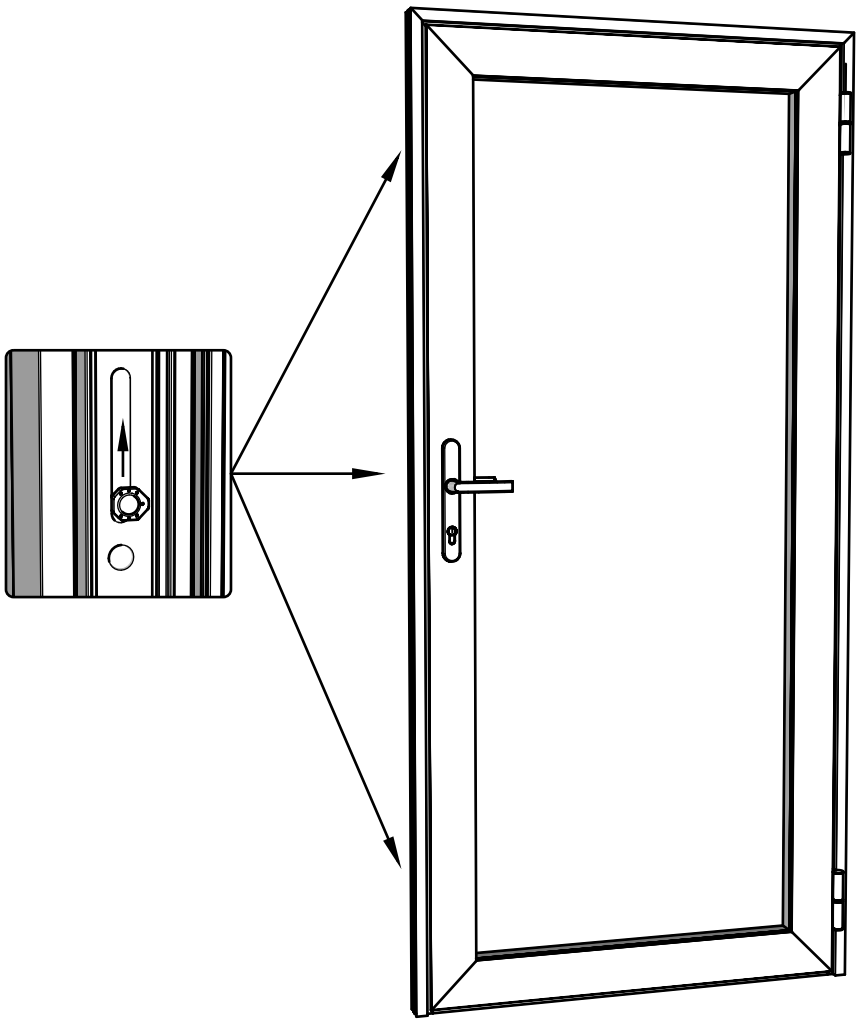

Ø3
1.
2.
3.

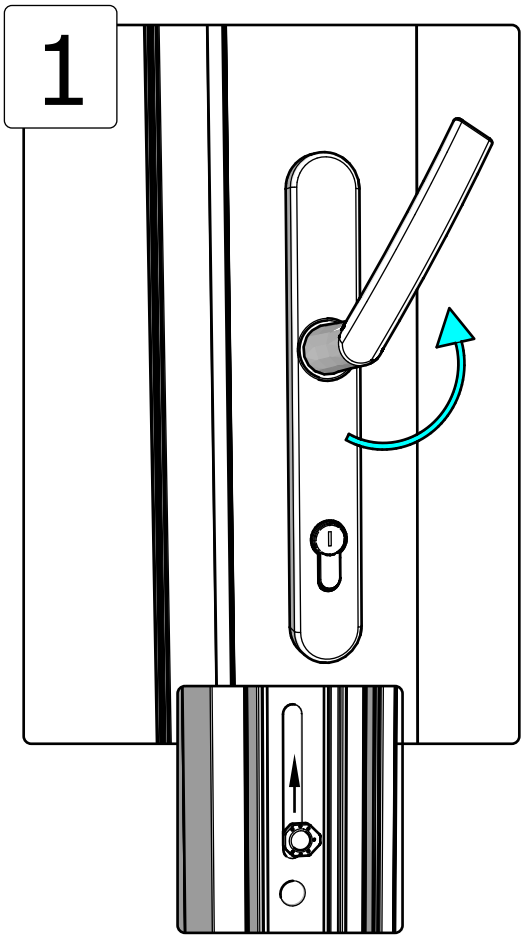

Sis2-x (19x95x___) x2
WG1-x (19x33x___) x1
Sis1-x (19x70x___) x2
Sis1-x (19x70x___) x2
Sis1-x (19x70x___) x2

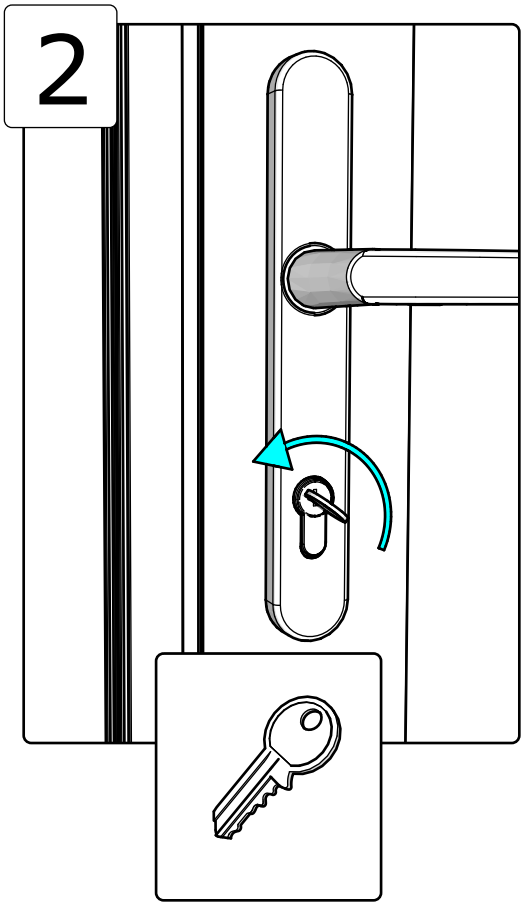

95
ø3,5x40
≈10

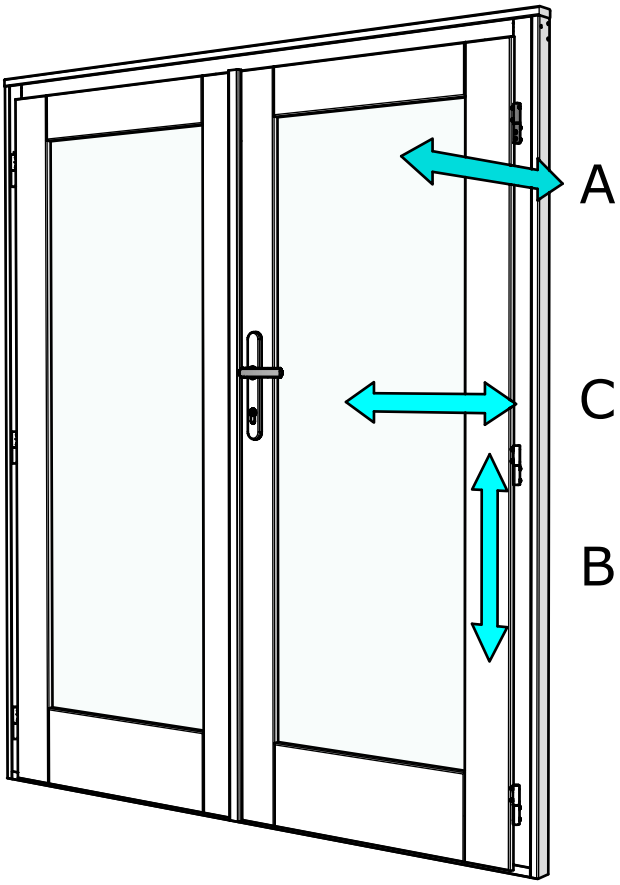

≈10
70
45
ø4,5x50

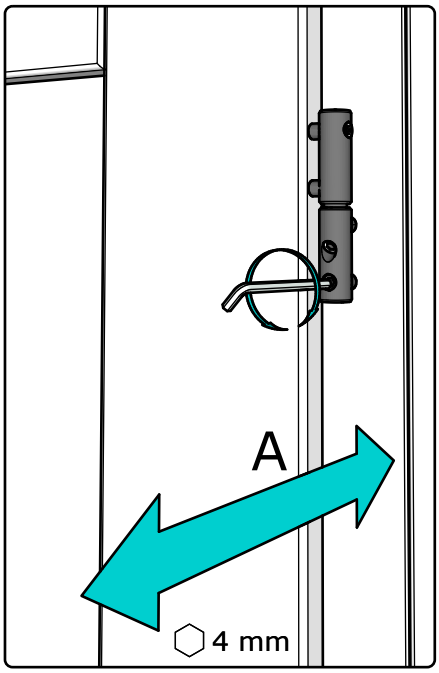

≈10
45
70

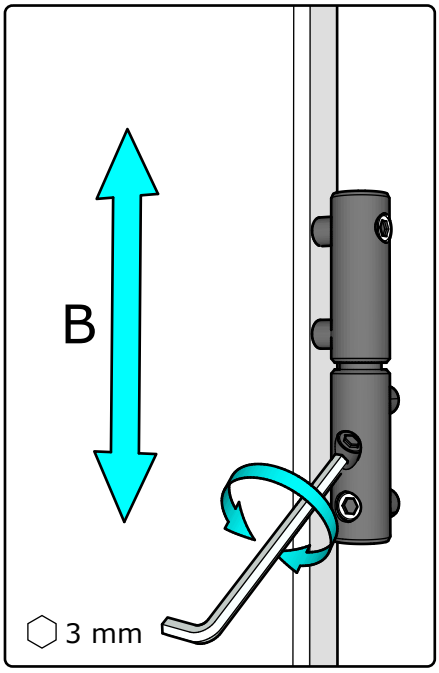


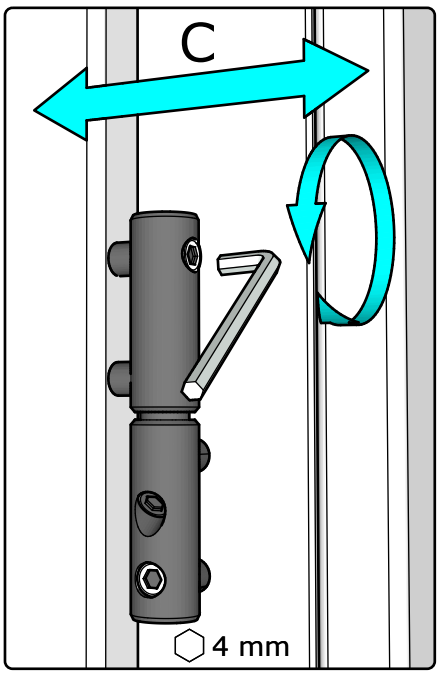

1

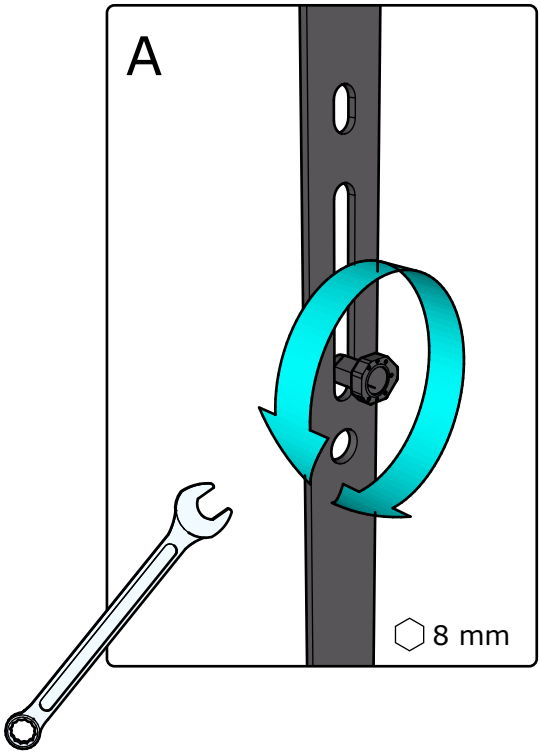

2

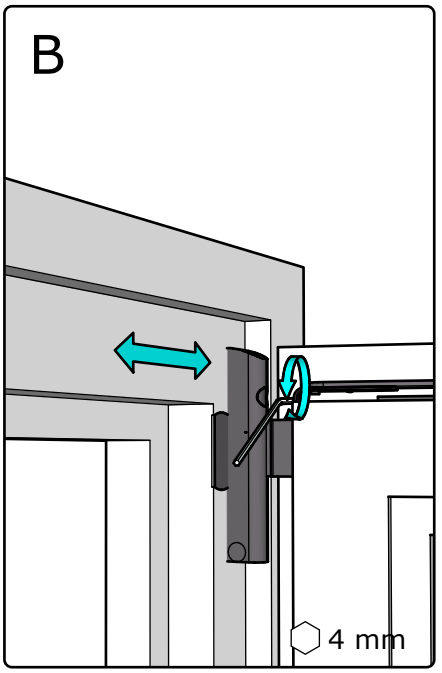

A
C
B

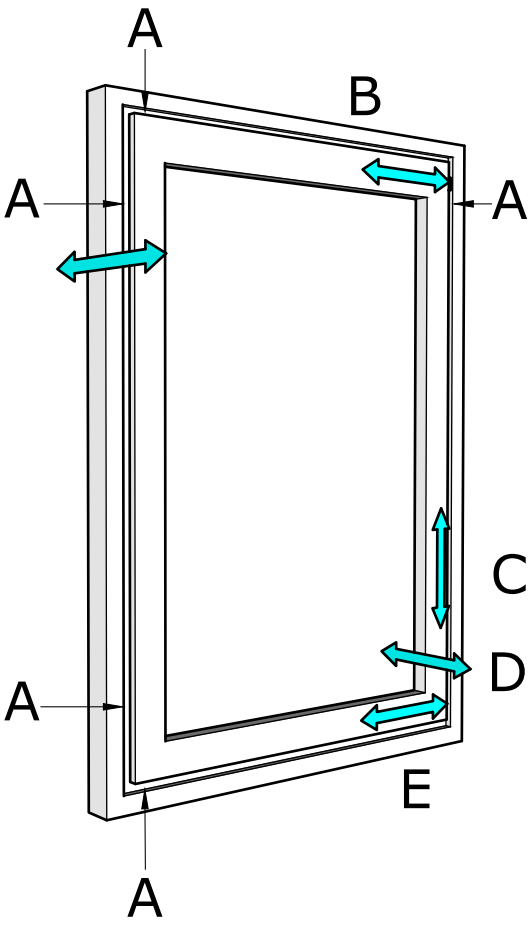

A
4 mm

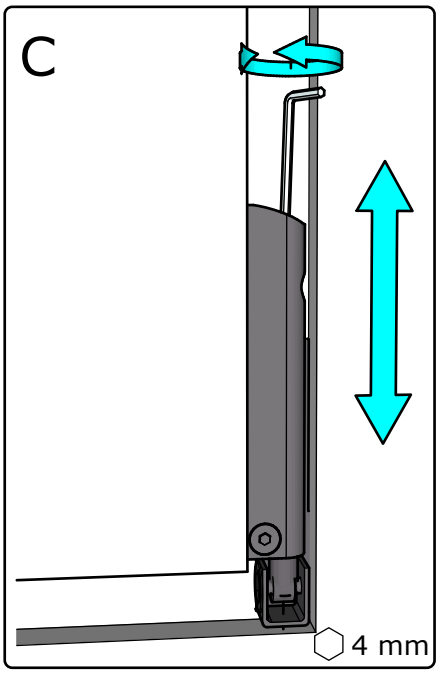

B
3 mm

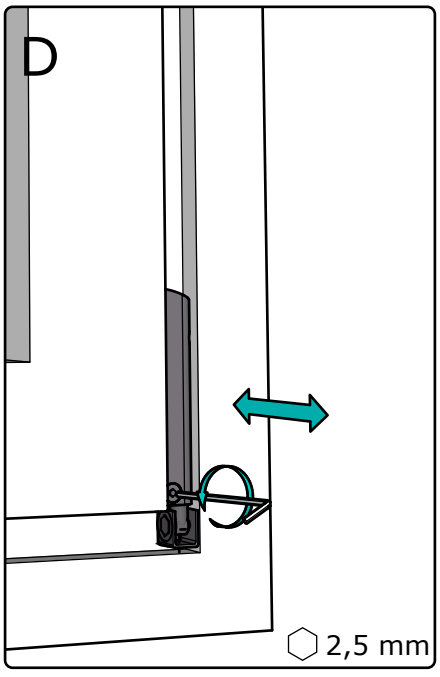

C
4 mm

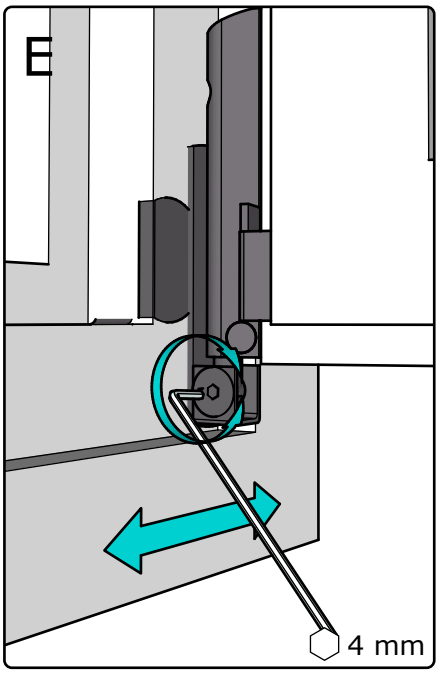

A
8 mm


B
4 mm


A
B
A
A
C
D
A
E
A


C
4 mm


D
2,5 mm


E
4 mm